



Filtro MP
Serie LPH 630



 HYDRAULIC
COMPONENTS
& FLUID CONTAMINATION
CONTROL

LPH 630 series

Maximum working pressure up to 1 MPa (10 bar) Flow rate up to 1600 l/min



INSTALLATION, SERVICE AND MAINTENANCE MANUAL AND SAFETY INSTRUCTIONS



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LPH 630 GENERAL INFORMATION

Description

Technical data

Low & Medium Pressure filters

Maximum working pressure up to 1 MPa (10 bar)
Flow rate up to 1600 l/min

LPH630 is a high capacity low pressure filter with large filtration surface particularly suitable for industrial applications and off-line filtration of the lubrication system reservoirs.

Available features:

- 2 1/2" flanged connection connections, for a maximum flow rate of 1600 l/min
- Versatile orientation of the connections, to suite a variety of hydraulic systems
- Fine filtration rating, to get a good cleanliness level into the system
- Water removal elements, to remove the free water from the hydraulic fluid.
- Bypass valve, to relieve excessive pressure drop across the filter media
- Magnetic filter, to hold the ferrous particles
- Visual, electrical and electronic differential clogging indicators.

Common applications:

- Lubrication
- Off-line filtration of reservoirs
- Filtration systems

Filter housing materials

- Head & Cover: Anodized Aluminium
- Bypass valve: Phosphatized steel
- Bowl: Phosphatized steel

Pressure

- Test pressure: 1.5 MPa (15 bar)
- Min. Burst pressure: 3 MPa (30 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 1 MPa (10 bar)

Bypass valve

- Opening pressure 0.175 MPa (1.75 bar) $\pm 10\%$
- Opening pressure 0.25 MPa (2.5 bar) $\pm 10\%$

Filter element features

Filter LPH 630	Filter element MR	
Δp Element type		
Element media	Construction	Δp
A - Microfiber	Standard	10 bar
WA - Water absorber microfiber	Standard	10 bar
M - Wire mesh	Standard	10 bar
P - Paper	Standard	10 bar

Please see ordering code tables to check element Δp series availability based on filter features.

Flow direction through the filter element:
From OUT to IN

Seals

- Standard NBR series A
- Optional FPM series V

Temperature

From -25 °C to +110 °C

Note

LPH filters are provided for vertical mounting

Weights [kg] and volumes [dm³]

Filter series	Weights [kg]	Volumes [dm ³]
	Length 7	Length 7
LPH 630	1.50	0.60

Flow rates [l/min]

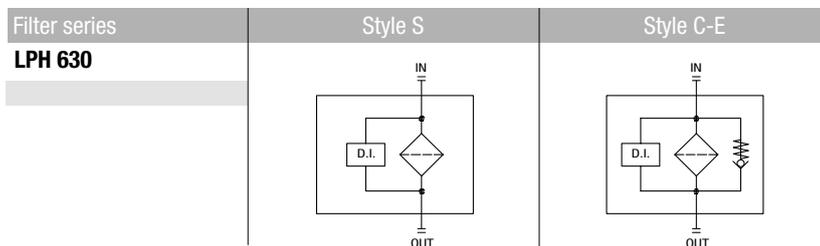
Filter series	Length	Filter element design - N Series							
		A03	A06	A10	A16	A25	M25 M60 M90	P10	P25
LPH 630	7	633	671	1091	1130	1217	1669	1518	1602

Maximum flow rate for a complete delivery filter with a pressure drop $\Delta p = 0.7$ bar.

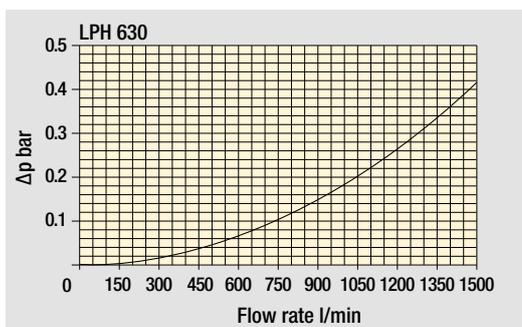
The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

Please, contact our Sales Department for further additional information.

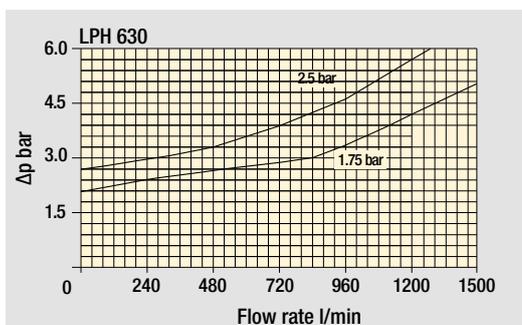


Hydraulic symbols



Pressure drop

Filter housings
 Δp pressure drop



Bypass valve
pressure drop

The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

LPH 630

Designation & Ordering code

COMPLETE FILTER

Configuration example: **LPH630** **7** **C** **E** **1** **1** **A** **F1** **A10** **P01**

Series and size
LPH630

Length
7

Bypass valve
S Without bypass
C With bypass 1.75 bar
E With bypass 2.5 bar

Diffuser and magnetic filter
O With magnetic filter
E Without magnetic filter

Port IN position
1 On the left of the bracket

Port OUT position
1 On the left of the bracket

Seals and treatments
A NBR
V FPM

Connection
F1 2 1/2" SAE 3000 psi/M
F3 2 1/2" SAE 3000 psi/UNC

Filtration rating (filter media)

A03 Inorganic microfiber 3 µm	M25 Wire mesh 25 µm
A06 Inorganic microfiber 6 µm	M60 Wire mesh 60 µm
A10 Inorganic microfiber 10 µm	M90 Wire mesh 90 µm
A16 Inorganic microfiber 16 µm	P10 Resin impregnated paper 10 µm
A25 Inorganic microfiber 25 µm	P25 Resin impregnated paper 25 µm

WA025 Water absorber inorganic microfiber 25 µm

Execution
P01 MP Filtri standard
Pxx Customized

FILTER ELEMENT

Configuration example: **MR630** **7** **M25** **A** **P01**

Element series and size
MR630

Element length
7

Filtration rating (filter media)

A03 Inorganic microfiber 3 µm	M25 Wire mesh 25 µm
A06 Inorganic microfiber 6 µm	M60 Wire mesh 60 µm
A10 Inorganic microfiber 10 µm	M90 Wire mesh 90 µm
A16 Inorganic microfiber 16 µm	P10 Resin impregnated paper 10 µm
A25 Inorganic microfiber 25 µm	P25 Resin impregnated paper 25 µm

WA025 Water absorber inorganic microfiber 25 µm

Seals and treatments
A NBR
V FPM

Execution
P01 MP Filtri standard
Pxx Customized

CLOGGING INDICATORS

See page 720

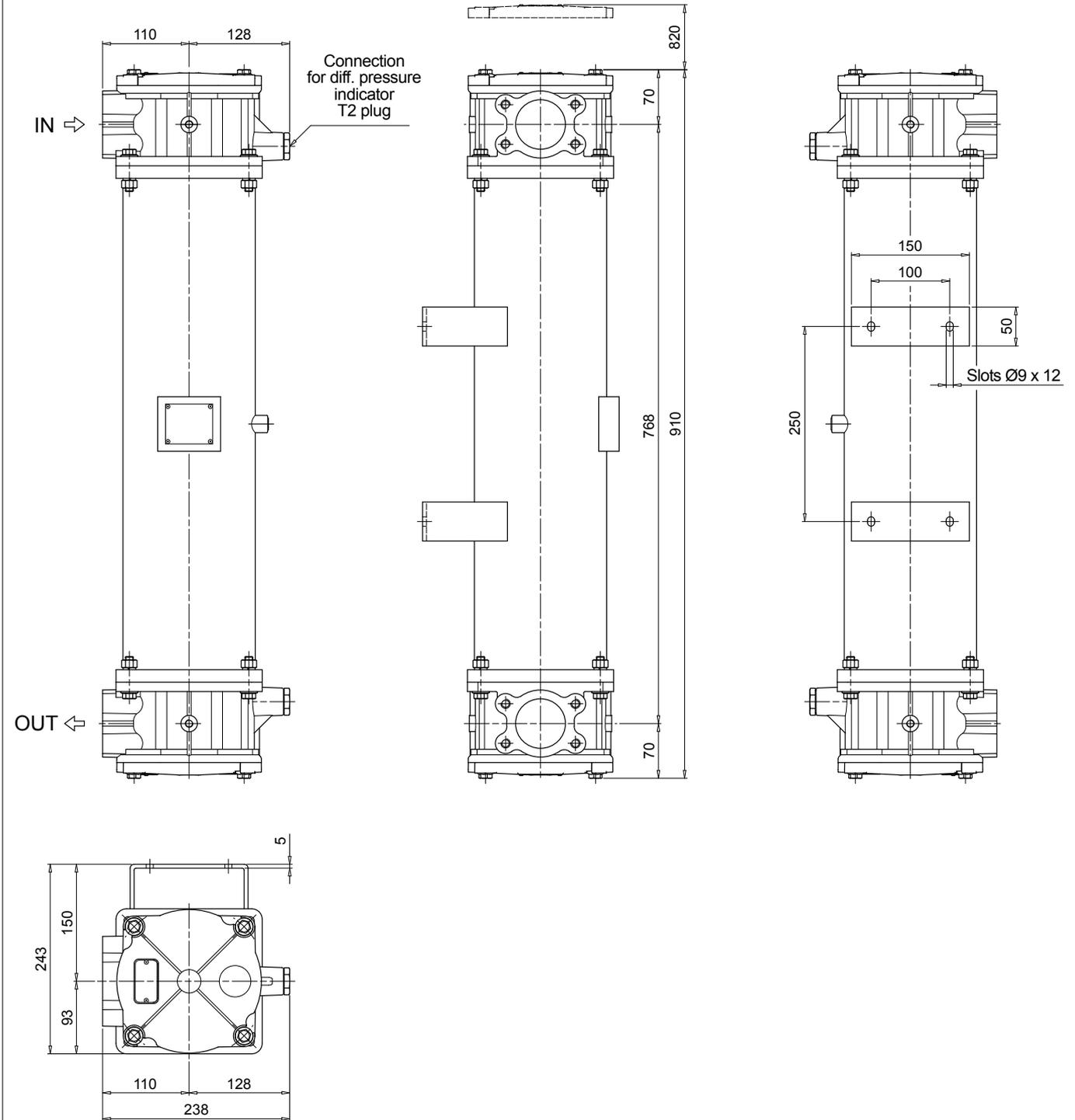
DEA Electrical differential pressure indicator	DLE Electrical / visual differential pressure indicator
DEM Electrical differential pressure indicator	DTA Electronic differential pressure indicator
DEU Electrical differential pressure indicator	DVA Visual differential pressure indicator
DLA Electrical / visual differential pressure indicator	DVM Visual differential pressure indicator

PLUGS

See page 741

T2 Plug

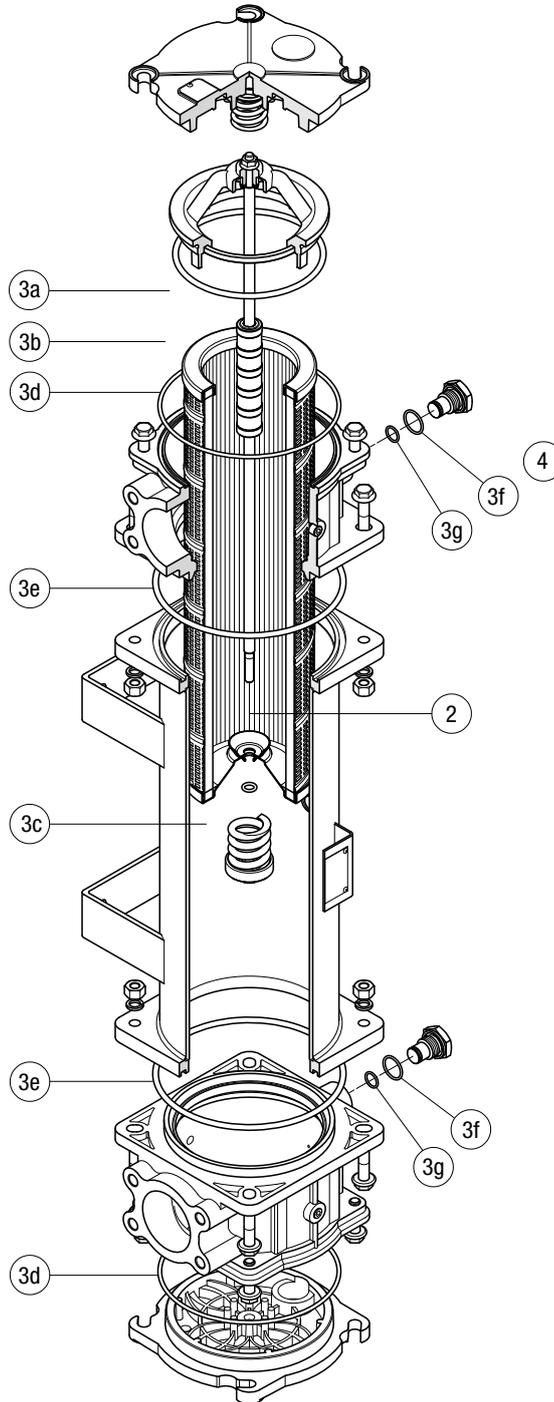
LPH630



LPH 630

Order number for spare parts

LPH 630



Item:	Q.ty: 1 pc.	Q.ty: 1 pc.		Q.ty: 2 pc.	
Filter series	Filter element	Seal Kit code number		Indicator connection plug	
LPH 630	See order table	NBR	FPM	NBR	FPM
	2	3 (3a ÷ 3g)		4	
		02050640	02050641	T2H	T2V

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