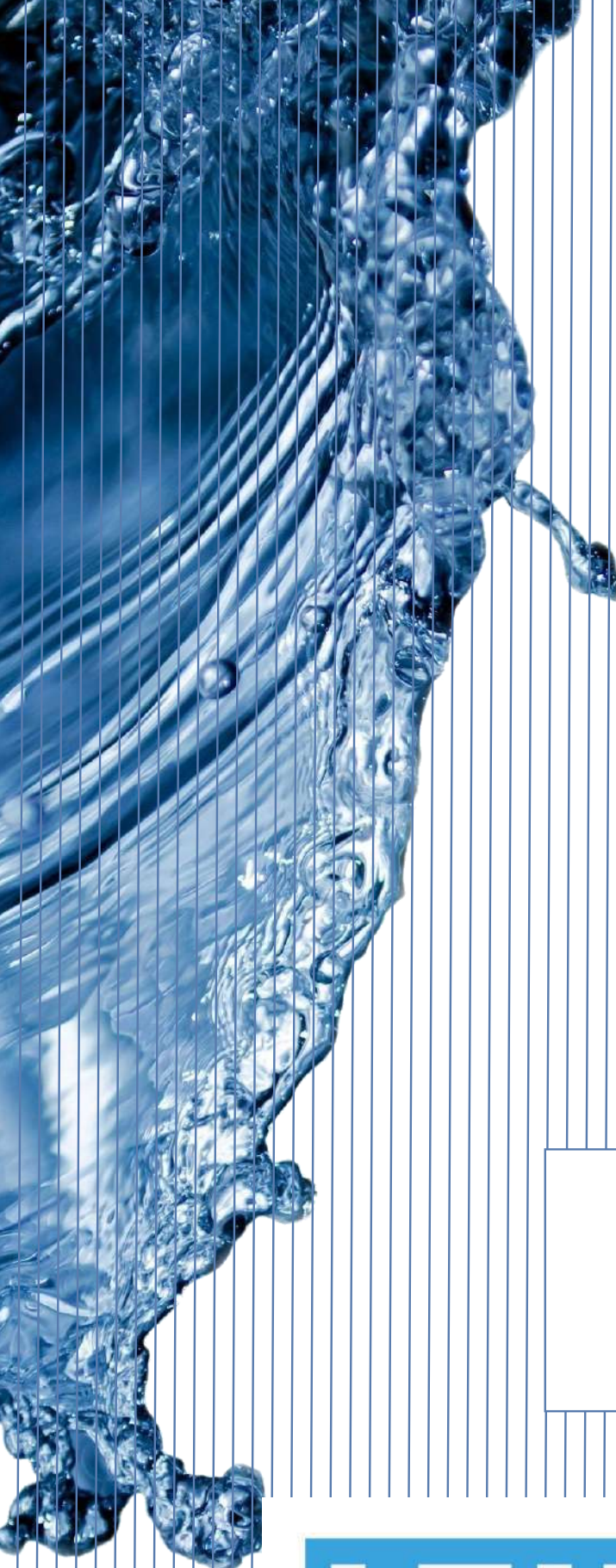




Piastra a Saldare Stauff Multipla
(Tipo RAP-MGR - Serie Standard)

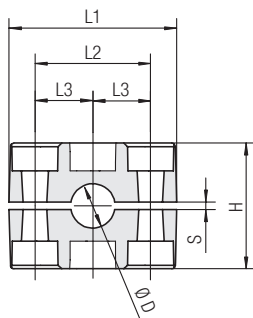


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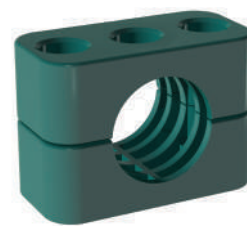


STAUFF Group 5

Group	Outside Diameter Pipe / Tube Ø D (mm) (in)	Nominal Bore Pipe (in)	Copper Tube ASTM B88 (in)	Ordering Codes (2 Clamp Halves) (** = Material)	Dimensions (mm/in)						
STAUFF	DIN				L1	L2	L3	H	S min.	Width	
5	5	20			520-**-MGR						
		21,3		1/2	521.3-**-MGR						
		22		3/4	522-**-MGR						
		23			523-**-MGR						
		25			525-**-MGR						
		26,9		3/4	526.9-**-MGR						
		28			528-**-MGR	71	52	26	58	0,8	30
		30			530-**-MGR	2.80	2.05	1.02	2.28	.03	1.18
		32	1-1/4		532-**-MGR						
		33,7		1	533.7-**-MGR						
		35		1-1/4	535-**-MGR						
		38	1-1/2		538-**-MGR						
		40			540-**-MGR						
		42	1-1/4		542-**-MGR						

Additional outside diameters are available upon request. Please contact STAUFF for further information.

Clamp Body for Multi-Group Weld Plate Type MGR



Ordering Codes

Clamp Body *5*20-*PP-MGR

One clamp body is consisting of two clamp halves.

- * STAUFF Group 5
- * Exact outside diameter Ø D1 (mm) 20
- * Material code (see below) PP-MGR

Standard Materials



Polypropylene
Colour: Green
Material code: **PP-MGR**



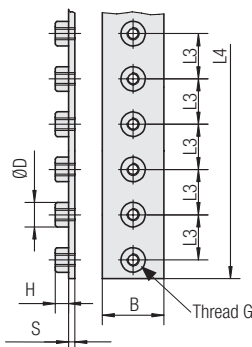
Polyamide
Colour: Black
Material code: **PA-MGR**

See pages 154 / 155 for properties and technical information.

Multi-Group Weld Plates (type RAP-MGR) are designed to be used in combination with Standard Series clamp bodies, STAUFF Group 2 (regular types, see pages 14 ff.) covering a diameter range from 8 mm / .31 in to 18 mm / .71 in, as well as Standard Series clamp bodies, STAUFF Group 5 (type MGR, see above) covering a diameter range from 20 mm / .79 in to 42 mm / 1.65 in. Thus, all Standard Series metal parts (bolts, cover plates) of these groups can be used.



Multi-Group Weld Plate RAP-MGR-25-312-M-W1



Number of Weld Nuts	Dimensions (mm/in)							Ordering Codes (Standard Options)
	Thread G	L3	L4	B	S	H	ØD	
6	M6	26	156	30	4	6,5	12	RAP-MGR-25-156-M-W1
	1/4-20 UNC	1.02	6.14	1.18	.16	.26	.47	RAP-MGR-25-156-U-W1
9	M6	26	234	30	4	6,5	12	RAP-MGR-25-234-M-W1
	1/4-20 UNC	1.02	9.21	1.18	.16	.26	.47	RAP-MGR-25-234-U-W1
12	M6	26	312	30	4	6,5	12	RAP-MGR-25-312-M-W1
	1/4-20 UNC	1.02	12.28	1.18	.16	.26	.47	RAP-MGR-25-312-U-W1
15	M6	26	390	30	4	6,5	12	RAP-MGR-25-390-M-W1
	1/4-20 UNC	1.02	15.35	1.18	.16	.26	.47	RAP-MGR-25-390-U-W1
20	M6	26	520	30	4	6,5	12	RAP-MGR-25-520-M-W1
	1/4-20 UNC	1.02	20.47	1.18	.16	.26	.47	RAP-MGR-25-520-U-W1
27	M6	26	700	30	4	6,5	12	RAP-MGR-25-700-M-W1
	1/4-20 UNC	1.02	27.55	1.18	.16	.26	.47	RAP-MGR-25-700-U-W1

Cover a diameter range from 8 mm (.31 in) to 42 mm (1.65 in) with only one Group Weld Plate!

All threaded parts are available with Metric ISO thread or unified coarse (UNC) thread according to dimension table. Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.

Multi-Group Weld Plate for Clamp Body Sizes 2 and 5 (Type MGR) Type RAP-MGR



Ordering Codes

Weld Plate *RAP-MGR-*25-*156-*M-*W1

* Multi Group Weld Plate RAP-MGR

* Suitable for STAUFF Group 2 and 5 (only type MGR) 25

* Length L4 (mm) 156 (with 6 weld nuts) 156
234 (with 9 weld nuts) 234
312 (with 12 weld nuts) 312
390 (with 15 weld nuts) 390
520 (with 20 weld nuts) 520
700 (with 27 weld nuts) 700

* Thread code Metric ISO thread M
Unified coarse (UNC) thread U

* Material code Carbon Steel, uncoated W1
Stainless Steel V4A 1.4401 / 1.4571 (AISI 316 / 316 Ti) W5



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