



## Piastra a Saldare Stauff Multipla (Tipo RAP - Serie Doppia)



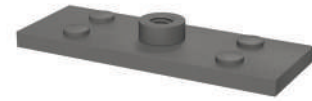
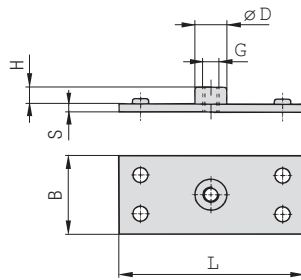
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CONTROL



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## Single Weld Plate Type SP



| Group<br>STAUFF | DIN | Dimensions (mm /in) |      |     |     |     |             | Ordering Codes<br>(Standard Options) |
|-----------------|-----|---------------------|------|-----|-----|-----|-------------|--------------------------------------|
|                 |     | L                   | B    | S   | H   | ØD  | Thread G    |                                      |
| 1D              | 1   | 37                  | 30   | 3   | 6,5 | 12  | M6          | SP-1D-M-W2                           |
|                 |     | 1.46                | 1.18 | .12 | .26 | .47 | 1/4-20 UNC  | SP-1D-U-W2                           |
| 2D              | 2   | 55                  | 30   | 5   | 6   | 14  | M8          | SP-2D-M-W2                           |
|                 |     | 2.17                | 1.18 | .20 | .24 | .55 | 5/16-18 UNC | SP-2D-U-W2                           |
| 3D              | 3   | 70                  | 30   | 5   | 6   | 14  | M8          | SP-3D-M-W2                           |
|                 |     | 2.76                | 1.18 | .20 | .24 | .55 | 5/16-18 UNC | SP-3D-U-W2                           |
| 4D              | 4   | 85                  | 30   | 5   | 6   | 14  | M8          | SP-4D-M-W2                           |
|                 |     | 3.35                | 1.18 | .20 | .24 | .55 | 5/16-18 UNC | SP-4D-U-W2                           |
| 5D              | 5   | 110                 | 30   | 5   | 6   | 14  | M8          | SP-5D-M-W2                           |
|                 |     | 4.33                | 1.18 | .20 | .24 | .55 | 5/16-18 UNC | SP-5D-U-W2                           |

All threaded parts are available with Metric ISO thread or unified coarse (UNC) thread according to dimension table.  
Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.

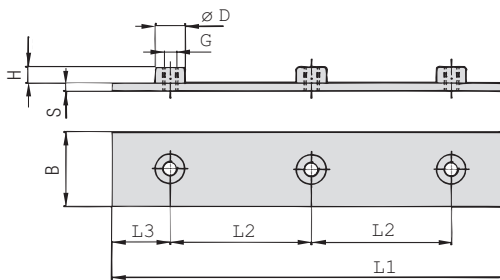
### Ordering Codes

#### Weld Plate

**\*SP-\*1D-\*M-\*W2**

|                     |                                     |    |
|---------------------|-------------------------------------|----|
| * Single Weld Plate |                                     | SP |
| * STAUFF Group      |                                     | 1D |
| * Thread code       | Metric ISO thread                   | M  |
|                     | Unified coarse (UNC) thread         | U  |
| * Material code     | Carbon Steel, phosphated            | W2 |
|                     | Carbon Steel, zinc/nickel-plated    | W3 |
|                     | Stainless Steel V2A                 | W4 |
|                     | 1.4301 / 1.4305 (AISI 304 / 303)    | W4 |
|                     | Stainless Steel V4A                 | W5 |
|                     | 1.4401 / 1.4571 (AISI 316 / 316 Ti) | W5 |

## Group Weld Plate for 5 Clamp Bodies Type RAP



| Group<br>STAUFF | DIN | Dimensions (mm/in) |      |      |      |     |          |     |             | Ordering Codes<br>(Standard Options) |
|-----------------|-----|--------------------|------|------|------|-----|----------|-----|-------------|--------------------------------------|
| L1              | L2  | L3                 | B    | S    | H    | ØD  | Thread G |     |             |                                      |
| 1D              | 1   | 196                | 40   | 18   | 30   | 3   | 6,5      | 12  | M6          | RAP-1D-40-5-M-W1                     |
|                 |     | 7.72               | 1.57 | .71  | 1.18 | .12 | .26      | .47 | 1/4-20 UNC  | RAP-1D-40-5-U-W1                     |
| 2D              | 2   | 288                | 58   | 28   | 30   | 5   | 6        | 14  | M8          | RAP-2D-58-5-M-W1                     |
|                 |     | 11.34              | 2.28 | 1.10 | 1.18 | .20 | .24      | .55 | 5/16-18 UNC | RAP-2D-58-5-U-W1                     |
| 3D              | 3   | 358                | 72   | 35   | 30   | 5   | 6        | 14  | M8          | RAP-3D-72-5-M-W1                     |
|                 |     | 14.09              | 2.83 | 1.37 | 1.18 | .20 | .24      | .55 | 5/16-18 UNC | RAP-3D-72-5-U-W1                     |
| 4D              | 4   | 444                | 90   | 42   | 30   | 5   | 6        | 14  | M8          | RAP-4D-90-5-M-W1                     |
|                 |     | 17.48              | 3.54 | 1.65 | 1.18 | .20 | .24      | .55 | 5/16-18 UNC | RAP-4D-90-5-U-W1                     |
| 5D              | 5   | 558                | 112  | 55   | 30   | 5   | 6        | 14  | M8          | RAP-5D-112-5-M-W1                    |
|                 |     | 21.97              | 4.41 | 2.16 | 1.18 | .20 | .24      | .55 | 5/16-18 UNC | RAP-5D-112-5-U-W1                    |

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### Ordering Codes

#### Weld Plate

**\*RAP-\*1D-\*40-\*5-\*M-\*W1**

|                               |                                     |     |
|-------------------------------|-------------------------------------|-----|
| * Group Weld Plate            |                                     | RAP |
| * STAUFF Group                |                                     | 1D  |
| * Pipe Center Spacing L2 (mm) |                                     | 40  |
| * Number of Clamps            |                                     | 5   |
| * Thread code                 | Metric ISO thread                   | M   |
|                               | Unified coarse (UNC) thread         | U   |
| * Material code               | Carbon Steel, uncoated              | W1  |
|                               | Carbon Steel, phosphated            | W2  |
|                               | Carbon Steel, zinc/nickel-plated    | W3  |
|                               | Stainless Steel V2A                 | W4  |
|                               | 1.4301 / 1.4305 (AISI 304 / 303)    | W4  |
|                               | Stainless Steel V4A                 | W5  |
|                               | 1.4401 / 1.4571 (AISI 316 / 316 Ti) | W5  |



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