



Piastra a Saldare Stauff
per Collari Doppi
(Tipo SPAS - Serie Pesante)



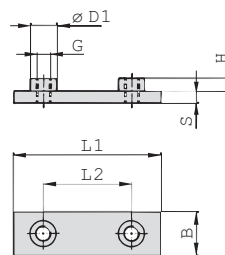
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Weld Plate for Single Clamps Type SPAL



Ordering Codes

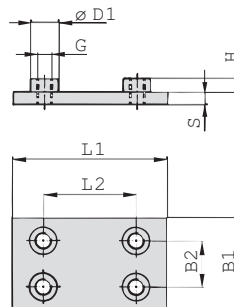
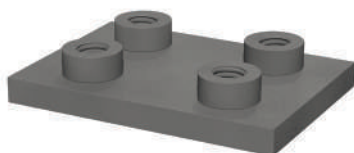
Weld Plate *SPAL-*3S-*M-*W2

* Weld Plate for Single Clamps	SPAL
* STAUFF Group	3S
* Thread code	Metric ISO thread
	Unified coarse (UNC) thread
* Material code	Carbon Steel, uncoated
	Carbon Steel, phosphated
	Carbon Steel, zinc/nickel-plated
	Stainless Steel V2A
	1.4301 / 1.4305 (AISI 304 / 303)
	Stainless Steel V4A
	1.4401 / 1.4571 (AISI 316 / 316 Ti)

Group	DIN	Dimensions (mm/in)						Thread G	ØD1	Ordering Codes (Standard Options)
STAUFF		L1	L2	B	S	H				
3S	1	74	33	30	8	8		M10	18	SPAL-3S-M-W2
		2.91	1.30	1.18	.31	.31		3/8-16 UNC	.71	SPAL-3S-U-W2
4S	2	86	45	30	8	8		M10	18	SPAL-4S-M-W2
		3.39	1.77	1.18	.31	.31		3/8-16 UNC	.71	SPAL-4S-U-W2
5S	3	100	60	30	8	8		M10	18	SPAL-5S-M-W2
		3.94	2.36	1.18	.31	.31		3/8-16 UNC	.71	SPAL-5S-U-W2
6S	4	140	90	45	10	8		M12	20	SPAL-6S-M-W2
		5.51	3.54	1.77	.39	.31		7/16-14 UNC	.78	SPAL-6S-U-W2
7S	5	180	122	60	10	12		M16	24	SPAL-7S-M-W2
		7.09	4.80	2.36	.39	.47		5/8-11 UNC	.94	SPAL-7S-U-W2
8S	6	226	168	80	15	18		M20	30	SPAL-8S-M-W1
		8.90	6.61	3.15	.59	.71		3/4-10 UNC	1.18	SPAL-8S-U-W1
9S	7	270	205	90	15	21		M24	35	SPAL-9S-M-W1
		10.63	8.07	3.54	.59	.83		7/8-9 UNC	1.38	SPAL-9S-U-W1
10S	8	340	265	120	25	21		M30	45	SPAL-10S-M-W1
		13.39	10.43	4.72	.98	.83		1-1/8-7 UNC	1.77	SPAL-10S-U-W1
11S	9	520	395	160	30	38		M30	50	SPAL-11S-M-W1
		20.47	15.55	6.30	1.18	1.50		1-1/4-7 UNC	1.97	SPAL-11S-U-W1
12S	10	680	534	180	30	38		M30	50	SPAL-12S-M-W1
		27.16	21.02	7.09	1.18	1.50		1-1/4-7 UNC	1.97	SPAL-12S-U-W1

All threaded parts are available with Metric ISO thread or unified coarse (UNC) thread according to dimension table.
Alternative materials and surface finishings are available upon request. Contact STAUFF for further information.

Weld Plate for Double Clamps Type SPAS



Ordering Codes

Weld Plate *SPAS-*3S-*M-*W2

* Weld Plate for Double Clamps	SPAS
* STAUFF Group	3S
* Thread code	Metric ISO thread
	Unified coarse (UNC) thread
* Material code	Carbon Steel, uncoated
	Carbon Steel, phosphated
	Carbon Steel, zinc/nickel-plated
	Stainless Steel V2A
	1.4301 / 1.4305 (AISI 304 / 303)
	Stainless Steel V4A
	1.4401 / 1.4571 (AISI 316 / 316 Ti)

Group	DIN	Dimensions (mm/in)						Thread G	ØD1	Ordering Codes (Standard Options)
STAUFF		L1	L2	B1	B2	S	H			
3S	1	74	33	60	30.5	8	8	M10	18	SPAS-3S-M-W2
		2.91	1.30	2.36	1.20	.31	.31	3/8-16 UNC	.71	SPAS-3S-U-W2
4S	2	86	45	60	30.5	8	8	M10	18	SPAS-4S-M-W2
		3.39	1.77	2.36	1.20	.31	.31	3/8-16 UNC	.71	SPAS-4S-U-W2
5S	3	100	60	60	30.5	8	8	M10	18	SPAS-5S-M-W2
		3.94	2.36	2.36	1.20	.31	.31	3/8-16 UNC	.71	SPAS-5S-U-W2
6S	4	140	90	90	46	10	8	M12	20	SPAS-6S-M-W2
		5.51	3.54	3.54	1.81	.39	.31	7/16-14 UNC	.78	SPAS-6S-U-W2
7S	5	180	122	120	61	10	12	M16	24	SPAS-7S-M-W2
		7.09	4.80	4.72	2.40	.39	.47	5/8-11 UNC	.94	SPAS-7S-U-W2
8S	6	226	168	160	81	15	18	M20	30	SPAS-8S-M-W1
		8.90	6.61	6.61	3.19	.59	.71	3/4-10 UNC	1.18	SPAS-8S-U-W1
9S	7	270	205	180	91	15	21	M24	35	SPAS-9S-M-W1
		10.63	8.07	7.09	3.58	.59	.83	7/8-9 UNC	1.38	SPAS-9S-U-W1
10S	8	340	265	240	121	25	21	M30	45	SPAS-10S-M-W1
		13.39	10.43	9.45	4.78	.98	.83	1-1/8-7 UNC	1.77	SPAS-10S-U-W1
11S	9	520	395	324	166	30	38	M30	50	SPAS-11S-M-W1
		20.47	15.55	12.76	6.54	1.18	1.50	1-1/4-7 UNC	1.97	SPAS-11S-U-W1
12S	10	680	534	364	186	30	38	M30	50	SPAS-12S-M-W1
		27.16	21.02	14.33	7.32	1.18	1.50	1-1/4-7 UNC	1.97	SPAS-12S-U-W1

All threaded parts are available with Metric ISO thread or unified coarse (UNC) thread according to dimension table.
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